

Date: Tuesday, 6/12/2007 3:00:51 PM
User: Kim Johnston

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3595
Job Number : 32894
Estimate Number : 10804
P.O. Number : *N/A* Part Number : D3595
This Issue : 6/12/2007; S.O. No. : *N/A* Drawing Number : D3595 REV.A
Prsht Rev. : NC Project Number : *N/A*
First Issue : *N/A* Type : SMALL /MED FAB Drawing Revision : *N/A*
Previous Run : 31948 Material : *N/A*
Due Date : 6/19/2007 Qty: 10 Um: Each
Written By : *[Signature]*
Checked & Approved By : *[Signature]* 07.06.12
Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
CUT STRIPS OF .630 WIDE
M-NEO80-S.125 B *M103838*

ml 07 06 17

2.0 MNEO80S125 NEOPRENE SHEET 0.125



Comment: Qty.: 0.2100 sf(s)/Unit Total : 2.1000 sf(s)
NEOPRENE SHEET 0.125 *BTH M103838*

SAO 07/06/19

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE *N/A*

4.0 *QC6* SECOND CHECK



Comment: SECOND CHECK *10 strips of 38.5" long*

*207.06.20*POSITIVE
RECALL

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
IDENTIFY AND STOCK AS D3595
LOCATION - LANDING GEAR (IAN)

11 07.06.17

6.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE *10*


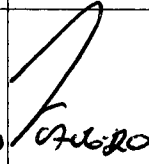
FD 07/06/17

Job Completion

*11 07.06.17*POSITIVE
RECALL

POSITIVE RECALL

EFFECTIVE 07.06.20 AUTH *11 15.11*RELEASED *11 07.06.17* DATE 07.06.17

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|--|----|------|-----|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 07-06-20 | 4.0 | W/O unclear. Do not Pass step. 6.0. or complete 6.0. | | | |  07-06-20 |  07-06-20 |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

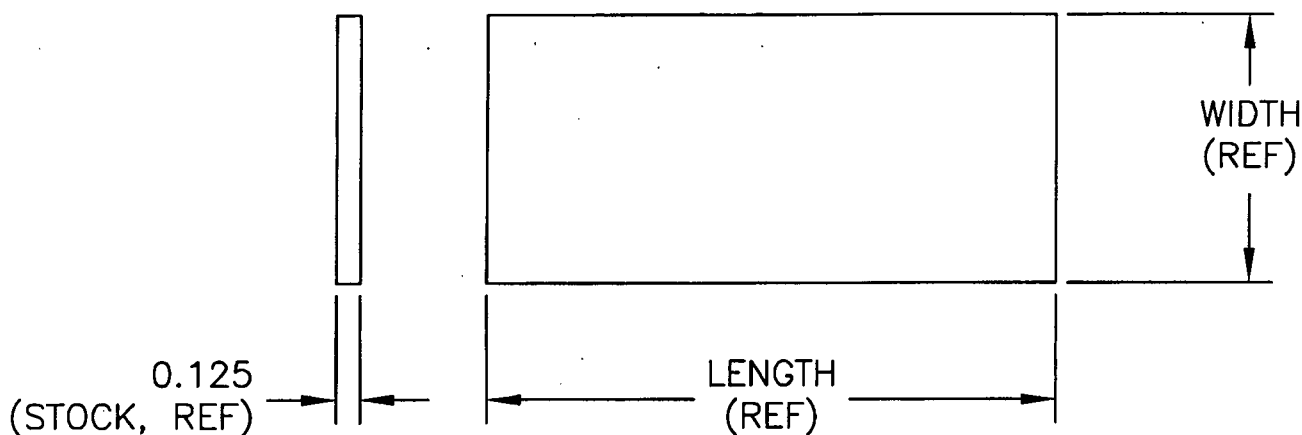
NOTE: Date & initial all entries



| | | | |
|------------------------|-------------------------|---|------------------------|
| DESIGN PH | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED [Signature] | APPROVED [Signature] | DRAWING NO. D3595 | REV. A SHEET 1 OF 1 |
| DATE 07.02.07 | | TITLE RUBBER CUSHION | SCALE NTS |
| A | 07.02.07 | NEW ISSUE | |

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32894

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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